

PRODUCT DATA SHEET

NORGLASS LABORATORIES PTY.LTD.

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SHIPSHAPE PRIMER-UNDERCOAT

DESCRIPTION: A densely pigmented, 2 pack epoxy coating with excellent filling and adhesive properties.
Produces a paint film with very good abrasion, chemical and solvent resistance.

USES: As a primer and undercoat for timber, fibreglass, aluminum and concrete, as well as an undercoat over Norglass NORSHIELD ANTI-CORROSIVE PRIMER on steel surfaces, and all areas where Northane colours are to be applied.

PROPERTIES (at 20°C)

COLOURS:	White and Grey
TOXICITY:	See Precautions
FINISH:	Low to semi-gloss
COVERAGE:	to 12sq.metres/mixed litre (subject to porosity and texture)
DRYING TIME:	Touch dry in 2 hours at 20°C
RECOATING:	Spraying – wet on wet. Brush/roller – overnight
POT LIFE:	8 hours at 20°C
MIXING RATIO:	3 parts base to 1 part hardener by volume
THINNING:	Spraying – 25% - 33⅓% Northane Spraying Thinners Brush/roller – 5% Norglass Epoxy Thinners
WEIGHT/LITRE:	1.51kg when mixed
VOLUME SOLIDS:	50%
FLASH POINT:	27°C (SOLVENT)
CLEAN UP:	Norglass Epoxy Thinner or Northane Spraying Thinners
UN NUMBER:	1263

- PREPARATION:** Ensure the surface is clean, dry, sanded and well prepared.
- APPLICATION:** Mix 3 parts of Shipshape Base with 1 part Shipshape Hardener by volume, stir thoroughly and allow to stand for a further 10 minutes before using. Apply by brush roller, airless or conventional spray.
Adjust Spraying Thinners according to the pressure system used or thin 25-33% at 50-70 psi.
- TRANSPORTATION:** Dangerous Goods Class 3.2 HAZCHEM 3[Y]PGIII
Pack sizes available – 4litre, 2 litre, 1litre, 500ml
- PRECAUTIONS:** This product is Polyamide cured and all precautions must be observed.
Read labels carefully.
The hardener is alkaline and should be treated with care as it can cause skin irritations.
If spraying, provide adequate ventilation as the vapours may be harmful.
Do not smoke during use and keep away from naked flame.
- FIRST AID:** If poisoning occurs call a doctor or Poisons Information Centre (Aust) on 13 11 26 or (NZ) 0800 764 766 and have label information ready.
If swallowed DO NOT induce vomiting. Give large quantities of water or milk. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and consult a doctor. Remove contact lenses if present and easy to do and continue rinsing. If skin contact causes irritation, remove contaminated clothing and wash skin thoroughly. If breathing difficulty arises remove to fresh air. Apply artificial respiration if not breathing.
- SPECIAL INSTRUCTIONS:** Avoid using this product below 10degreesC because curing will be affected.
Where only a portion of the hardener is used, reseal the container immediately, as the product deteriorates rapidly on exposure to air.
NOTE: If remaining contents are not used within 48 hours of opening, decant into a small clean container to reduce the air space and seal tightly.