

PRODUCT DATA SHEET

NORGLASS LABORATORIES PTY.LTD.

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NORFILL EPOXY FILLER

DESCRIPTION:

A two part Epoxy/Polyamine/Polyamide filler. Characterized by high strength, non-shrinking, low sag, resistance to chemicals and excellent adhesion to timber, metals, concrete, fibreglass and other materials.

USES:

For filling gaps, holes and imperfections in most surfaces. Suitable in areas subject to long periods of water immersion. Ideal for repairing dings in Fibreglass and does not have to be coated over.



PROPERTIES (at 20°C)

COLOUR:	White (when mixed)
TOXICITY:	See Precautions
FINISH:	Low gloss to flat, depending on application
COVERAGE:	1 mixed litre = 1000 cubic centimeters
DRYING TIME:	Hard cure 24 hours. Full cure 7 days
RECOATING:	May be painted over in 12 hours
POT LIFE:	30 minutes at 20°C
MIXING RATIO:	2:1 (base to hardener) by volume
THINNING:	Not recommended
WEIGHT/LITRE:	1.33kg when mixed
VOLUME SOLIDS:	99%
FLASH POINT:	Exceeds 100°C
CLEAN UP:	NORGLASS EPOXY THINNER (insoluble once cured before settling occurs).
U.N. NUMBER:	N/A

- PREPARATION:** A clean, dry, oil-free and dust-free surface is required for maximum adhesion.
- APPLICATION:** Place two equal parts of base and one equal part of hardener onto a flat board and mix thoroughly, until all traces of streaking are gone.
 Apply with knife or spatula.
 The surface can be smoothed off by lightly wetting the knife with water or Acetone (1 hour after application).
 Do not overfill as this product does not shrink when cured.
- TRANSPORTATION:** Non Dangerous Goods.
 Pack sizes available are:
 8Kg 4Kg 2Kg 1Kg 500g 250g
 (6L) (3L) (1.52L) (750ml) (375ml) (187ml)
- PRECAUTIONS:** Frequent or prolonged skin contact with either component may produce irritation. Avoid contact with skin and eyes.
 Avoid breathing its vapours.
 Wear protective gloves and goggles if necessary.
 If allergic reaction occurs, cease using the product immediately and remove from the area.
- FIRST AID:** If poisoning occurs call a doctor or Poisons Information Centre (Aust) on 13 11 26 or (NZ) 0800 764 766 and have label information ready.
 If swallowed DO NOT induce vomiting. Give large quantities of water or milk. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and consult a doctor. Remove contact lenses if present and easy to do and continue rinsing. In case of skin contact, remove contaminated clothing and wash skin thoroughly. If breathing difficulty arises remove to fresh air. Apply artificial respiration if not breathing.
- SPECIAL INSTRUCTIONS:**