

## PRODUCT DATA SHEET

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### LIQUID GLASS EPOXY RESIN

**DESCRIPTION:** A high strength laminating resin with excellent waterproofing and adhesive properties.

**USES:** For use with Dynel cloth, fibreglass and other composite reinforcing materials, bar tops, knot holes in timber or for decoupage applications.

#### PROPERTIES (at 20°C)

**COLOUR:** Water -clear when mixed

**TOXICITY:** See Precautions

**FINISH:** Clear gloss

**COVERAGE:** Varies according to reinforcing used and in pour-on applications.

**DRYING TIME:** 1-2 hours (surface) 90% in 24 hours, 100% 7-10 days

**RECOATING:** Overnight

**POT LIFE:** 750mls: 20-30 minutes in mass at 20°C, 40-50 minutes if volume is spread out into a shallow tray or dish.

**MIXING RATIO:** 2:1 by volume

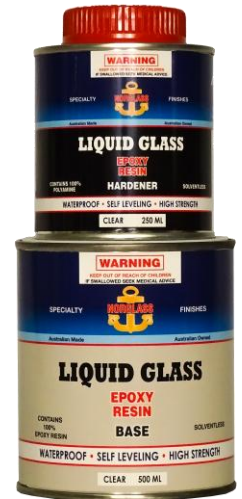
**THINNING:** N/A

**WEIGHT/LITRE:** 1.066 (mixed material)

**VOLUME SOLIDS:** 86% (mixed materials)

**FLASH POINT:** > 150°C

**CLEAN UP:** NORGLASS EPOXY THINNER



- U.N. NUMBER:** None allocated (base), 1866 (Hardener)
- PREPARATION:** Refer to NORGLASS REINFORCING GUIDE for laminating usage.
- APPLICATION:** Varies according to reinforcing methods or other applications.  
Mixing is carried out by placing 2 equal volumes of resin base into a clean container and then adding 1 equal volume of epoxy Hardener. **Thorough stirring is essential.** The mixed volume is then transferred to shallow paint trays to maximise the working time. Application is normally carried out with a short nap paint roller and clean paint brush. Pour on applications, see SPECIAL INSTRUCTIONS below.
- TRANSPORTATION:** Hazchem 3[Y] P.G. III  
Dangerous goods class 3.2  
SIZES: (Packs) 30litre, 6litre, 3litre, 1.5litre and 750ml.
- PRECAUTIONS:** Mild skin irritant. Some allergic reactions can occur. If this happens **cease using immediately** and consult a doctor.  
Wear protective clothing at all times.  
Provide adequate ventilation during use.
- FIRST AID:** If poisoning occurs call a doctor or Poisons Information Centre (Aust) on 13 11 26 or (NZ) 0800 764 766 and have label information ready.  
If swallowed DO NOT induce vomiting. Give large quantities of water or milk. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and consult a doctor. Remove contact lenses if present and easy to do and continue rinsing. In case of skin contact, remove contaminated clothing and wash skin thoroughly. If breathing difficulty arises remove to fresh air. Apply artificial respiration if not breathing.
- SPECIAL INSTRUCTIONS:** For pour on applications calculate the square area to be covered in centimetres, then use the following calculation to ascertain the volume required.  
1 mixed litre = 1000 cubic centimetres (i.e. this will cover 1 square metre at one millimetre thickness)
- When applying to a horizontal surface (i.e tabletop / bartop) observe the area prior to mixing. If cracks or knot holes are present, mix a small quantity of liquid glass and brush coat these first, to avoid air pockets occurring, and allow to cure overnight before doing the final pour. If bubbles appear during this application wave a hair dryer over the area at a distance of about 30 cm until the air bubbles rise through the film.
- Refer to the Norglass information guide on Liquid Glass Applications for additional advice and the S.D.S on the product before using.**