

## PRODUCT DATA SHEET

**NORGLASS LABORATORIES PTY.LTD.**  
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### NORCELLS

**DESCRIPTION:** A blended lightweight extender for Norglass epoxies.

**USES:** For filling and fairing surfaces.

#### PROPERTIES (at 20°C)

**COLOUR:** Dry white fluffy Powder

**TOXICITY:** Nor Hazardous according to the criteria of Worksafe Australia

**FINISH:** N/A

**COVERAGE:** Varies according to Epoxy Resin mix.

**DRYING TIME:** 3-4 hours

**RECOATING:** Overnight

**POT LIFE:** Subject to resin volume.

**MIXING RATIO:** Discretionary

**THINNING:** N/A

**WEIGHT/LITRE:** 100g

**VOLUME SOLIDS:** N/A

**FLASH POINT:** N/A

**CLEAN UP:** NORGLASS EPOXY THINNER

**U.N. NUMBER:** NOT ALLOCATED

**PREPARATION:** After the epoxy resin is mixed with the hardener, and decanted into a larger container a quantity of Norcells is poured on top of the resin and then immediately replace the lid tightly. Then shake vigorously for 20 seconds to wet the Norcells. Open the lid, and stir again with a portable drill stirrer attachment to complete the dispersion process. This thickened mass should be transferred to a large flat palette of timber/metal etc. to minimize heat development.

**APPLICATION:** Apply to the surface with a squeegee, trowel or spatula. On vertical surfaces, the consistency should be made stiff enough to prevent sagging.

**TRANSPORTATION:** Non Hazardous.

**PRECAUTIONS:** Avoid inhaling its dust. Mix in a still area as the lightweight powder will move quite freely in air. Use protective clothing. Mask and goggles essential.

**FIRST AID:** If poisoning occurs call a doctor or Poisons Information Centre (Aust) on 13 11 26 or (NZ) 0800 764 766 and have label information ready.  
If swallowed DO NOT induce vomiting. Give large quantities of water or milk. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and consult a doctor. Remove contact lenses if present and easy to do and continue rinsing. In case of skin contact, remove contaminated clothing and wash skin thoroughly. If breathing difficulty arises remove to fresh air. Apply artificial respiration if not breathing.

**SPECIAL  
INSTRUCTIONS:**